# Technologies



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### First, the theory.





# Heat Pipe



Utilizing the latent heat of vaporization for heat transfer is brilliant.



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## THEORY HP Benefits



- Totally passive
- Reduces costs
- Environmental benefit



### No maintenance.

- No moving parts
- Reduced failure rate Reduced maintenance costs









- Dielectric fluids
- No risk of short circuits
- Wider operation temperatures
- Better system control



- no fans or pumps
- improves user experience

But they have their limitations...









THEORY

# Loop Heat Pipe



The same passive principle, but with improved flexibility and performance.





## THEORY LHP Benefits



- Operate against acceleration (Gravity!)
- Any specific orientation



### Integration.

- Low profile evaporators
- Multi-evaporator architectures
- Any number or type of sources







- Thin lines over long distances
- Navigating environments
- Any position of sources.



- Flat evaporator improves conduction
- Reduced friction because of separate lines
- Wick concentrated on heat source

### Solving the limitations, retaining the benefits.







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Loop Heat Pipes, the **passive** answer to **liquid cooling**.



## So, how do we put them into practice?



## PRACTICE Source Interoperability

### Heat Source's



Typical Evaporator



Area =  $8 \text{cm}^2$ Power = 300W



Area =  $8 \times 150 \text{ cm}^2$ Power = 20kW



Integrate the technology with any type/size of heat/cold source.







# Scalable Architecture

Classic



1x Evaporator

### Parallel

Series



4x Evaporators

3x Evaporators

### Scale the system based on your application, moving the heat where you please.







# Scalable Architecture

### Combined



8x Evaporator



### Parallel

Series



4x Evaporators

3x Evaporators

### Combine series & parallel architectures.









# Transportability



Navigate complex environments and transport the heat wherever you desire.



Inverter Automotive Application 4m Transport Distance







### PRACTICE Fluid & Seals

### Fluid R1233zd\*.

- GWP = 1
- Dielectric (no short circuits)
- 18°C Boiling Point
- Nonflammable \*Alternative fluids available on request.

### Lines.

- Flexible option to ease installation and maintenance
- Custom designs
- Under 8mm Diameter



Ideal for all types of enclosures, easily passing stringent testing.





## PRACTICE

# Performance Comparison

Pump

Fluid

Heat density

Operating temp

Source distance

Reliability

Integration

Lifetime

Calyos Loop Heat Pipe

No

R1233zd

Very High (<320W/cm<sup>2</sup>)

-40°C to +120°C

Metres

Very Good

Flexible & Low Volume

Long (>20 years)

Heat Pipe Heat Sink	Water Cold Plate
No	Yes
Water	Water
Average (<60W/cm²)	High (<100W/cm²)
0°C to +100°C	0°C to +100°C
Centimetres	Metres
Good (Water Oxidise)	Average (Pump)
Restrictive	Flexible
Short	Mid





# Where have we applied the technology?



#### **APPLICATIONS**



IT & **Data Centers** 

Electric Vehicles

Rail

Defense

LDA Tech (Others Confidential)

Processors

Data Centers

Valeo (Others Confidential)

**Power Electronics** 

Energy Storage

e-Motor

Alstom

Traction Inverters Auxiliary Converters Sub Stations

**Power Electronics** Energy Storage

Enclosures

John Cockerill

(Others Confidential)

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## Lastly, what is Calyos' story?



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# Our Story



Research & Development **80s & 90s** 



Euro Heat Pipes Inception 2001



Airbus Minority Shareholder **2008** 

**Developing for Space** 

**Understanding the Physics** 

2006 Alstom First Non-Space











# Why Calyos LHP's?



World experts in the use of dielectric green refrigerants as opposed to dangerous fluids like ammonia or methanol.



Averaging 30% better performance thanks to our patented evaporator design bridging the cost vs performance gap.





Patented ability to implement series and parallel systems supporting applications where there are multiple heat/cold sources.

Competitors often use pumps to improve performance. We remain totally passive throughout the whole loop heat pipe.





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# Patent Partnership



We continue to research and develop our technologies together.







# Key Patents

### WO2015014929A1





Low cost, low profile evaporator which avoids vapor penetration inside the wick at startup. Also ensures capillary tightness at low cost.

Capillary structure to maximize LHP evaporator performance, ensuring the vaporized fluid exits down the vapor line.

### WO2018192839A1

### WO2016119921A1



Multi-evaporator series system design with core loop. Using vapor momentum from localized LHPs to move fluid in core loop.









# Why Calyos?

#### **Great Physics** enabling change.

Σ

### **Great Engineers**

easing integration.



### **Great Products**

unlocking potential.









# #PLAYICOOL



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